



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1810
Job Sheet 205001



Part No: 647.1810

Job Qty: 16 pcs

Part Name: Nose Door Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Due Date: 3/6/20 *May 15*

Created By: Marie Lajeunesse

Type: ~~Stock~~ *SOLO*

Description:

Note: DWG REV N/C SHEET 1 IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Waterjet - Flow - 1	16 pcs	3/6/20	3/6/20	0.17	1.87	Waterjet - Flow	<i>20/04/16</i>
120	QC 2	16 pcs	3/6/20	3/6/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	<i>20/04/16</i>
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

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130	QC 8	16 pcs	3/6/20	0.00 0.00	QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
140	Outsource - 4 - Anodize	16 pcs	3/6/20		ATG001-VC	8
150	Packaging 2-1 - Receive - B4B	16 pcs	3/6/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	

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2020-04-20

MAY 07 2020

160 QC 6	16 pcs	3/6/20	0.00 0.00	Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
170 Spray Paint - 2 - B4B	16 pcs	3/6/20	0.00 2.02	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
180 QC 14	16 pcs	3/6/20	0.00 0.00	Spray Paint - 1 - B4B	
				Spray Paint - 2 - B4B	
				Spray Paint - 3 - B4B	
				Spray Paint - 4 - B4B	
				QC 14 - 15	
				QC 14 - 2	
				QC 14 - 34	
				QC 14 - 41	
				QC 14 - 51	
				QC 14 - 58	
190 Packaging 3-1 - Stock - B4B	16 pcs	3/6/20	0.00 0.00	QC 14 - 59	
				QC 14 - 9	
				QC 14 - 68	
				QC 14 - 40	
				QC 14 - 19	
				QC 14 - 43	
				QC 14 - 24	
				QC 14 - 61	
				QC 14 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	

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cckp8

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
200	QC 21 - SA	16 pcs	3/6/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - 1-Cut as per Dwg Dwg Rev: N/C Prog Rev: N/C 2-Deburr if necessary
 Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 140 - Outsource process-Anodize per QSI017 4.1.10.1 ISSUE P/O: 46305 HARD ANODIZE, COLOR BLACK
 AS PER DWG.(SEE NOTE 2)
 150 - Receive & Inspect for Damage & Mat'l Certs
 160 - (QC6- All purchased or subcontracted products)
 170 - (Spray Paint / NDT Room) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) CARDINAL
 4860-50 PRIMER BATCH: _____
 180 - QC14- Inspect Spray Paint
 190 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
 REV***
 200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	2.4480 sf (.153 ea)	110-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M2024T3S.063	2	92	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Nose Door Doubler	0.102Inches + 0.005 - 0.001	0.107 0.101	Diameter	
2	Nose Door Doubler	0.700Inches ± 0.005	0.705 0.695		
3	Nose Door Doubler	3.400Inches ± 0.005	3.405 3.395		
4	Nose Door Doubler	4.200Inches ± 0.002	4.202 4.198		
5	Nose Door Doubler	2.000Inches ± 0.005	2.005 1.995		
6	Nose Door Doubler	11.000Inches ± 0.005	11.005 10.995		
7	Nose Door Doubler	0.063Inches ± 0.005	0.068 0.058		

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Engineering ☐ Machining ☐ Water Jet ☐ Large Fab ☐ Supplier ☐ Quality ☐				Date: _____ Sequence #: _____		QTY Affected: _____		MRB (QSI042)	
Description Work Order Deviation				Disposition				Completed By		Lead hand / Supervisor		QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB046305



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046305
PO Date: 4/20/20
Due Date: 5/6/20
Purchase Order Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204829	D4842-3	D4842 RevB	Lower Cutter Body, LH : Certificate of Conformity only Issue P/O : AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P- 23377 J TYPE I CLASS N; 1- 2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32
2	208838	D5111-1	D5111 Rev B	Bracket Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: Black Anodize as per Dwg D5111 PRIME AS PER DWG, SEE NOTE #2: Certificate of Conformity only	Firmed	-	5/6/20	15 pcs	0 pcs	15 pcs	\$6.44/pcs	\$96.60
3	208890	D5140-2	D5140 Rev A	Upper Cutter Body, RH : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: 1- Black Anodize as per Dwg D5140 2- Prime as per dwg Certification of Conformity is required	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32
4	205009	647.7913	647.7900 Rev NC	Doublers : Various STC's Issue P/O ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed	-	5/6/20	25 pcs	0 pcs	25 pcs	\$7.49/pcs	\$187.25
5	208889	D5140-1	D5140 Rev A	Upper Cutter Body, LH : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: 1- Black Anodize as per Dwg D5140 2- Prime as per dwg Certification of Conformity is required	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32



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Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	209002	647.4114	647.4100 Rev N/C	Shim : Various STC's Issue P/O _____ ATG, black anodize and prime as per dwg 647.4114 Rev. N/C	Firmed X13	-	5/6/20	13 pcs MAY 07 2020	0 pcs	13 pcs	\$6.54/pcs	\$85.02
7	205002	647.1812	647.1800 REV.A	Shim : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed X196	-	5/6/20	186 pcs 196 MAY 07 2020	0 pcs	186 pcs	\$7.14/pcs	\$1,328.04
8	207952	RBEL135M-2905-101-14	RBEL135M-2905-101 Rev 9	Collar Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	5/6/20	4 pcs APR 28 2020	0 pcs	4 pcs	\$5.72/pcs	\$22.88
9	208681	RBWSI-HT-12AS-M	RBWSI-HT-12AS-M Rev A	Top (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed X4	-	5/6/20	4 pcs APR 28 2020	0 pcs	4 pcs	\$8.62/pcs	\$34.48
10	205001	647.1810	647.1800 Rev N/C	Nose Door Doubler : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed X16	-	5/6/20	16 pcs MAY 07 2020	0 pcs	16 pcs	\$9.79/pcs	\$156.64
11	204890	D5532-041	D5532 Rev A	Valve Cap Assembly : Various STC's Issue P/O: _____ Blue Anodize as per Dwg D5532 BLUE ANODIZE PER MIL-A-8625F TYPE I or IB or IC or II or IIB CLASS 2	Firmed	-	5/6/20	10 pcs	0 pcs	10 pcs	\$8.62/pcs	\$86.20
12	208235	RBE105-14181W3-1	RBE105-14181W3 Rev A	Support -Issue P/O: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	5/6/20	6 pcs MAY 07 2020	0 pcs	6 pcs	\$5.72/pcs	\$34.32



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PURCHASE ORDER POHB046305



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
13	205054	647.1612	647.1600 Rev A	Splice Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O ATG, balck anodize and prime as per dwg 647.1612 Rev. A	Firmed x32	-	5/6/20	32 pcs	0 pcs	32 pcs	\$7.19/pcs	\$230.08
									MAY 07 2020			
14	208893	D4973-1	D4973 Rev C	Upper Cutter Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) ISSUE P/O: TO:ATG ANODIZE AS PER DWG PRIME AS PER DWG	Firmed x16	-	5/6/20	6 pcs	0 pcs	6 pcs	\$12.34/pcs	\$74.04
									APR 28 2020			
15	208894	D4974-1	D4974 Rev D	Upper Rail : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg D4974 2- Prime as per dwg	Firmed x5	-	5/6/20	5 pcs	0 pcs	5 pcs	\$11.09/pcs	\$55.45
									APR 28 2020			
16	208762	649.5212	649.5200 Rev C	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed x8	-	5/6/20	8 pcs	0 pcs	8 pcs	\$9.29/pcs	\$74.32
									MAY 07 2020			
17	208687	RBWSI-HT-12AS-M-2	RBWSI-HT-12AS-M Rev A	Base (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed x4	-	5/6/20	4 pcs	0 pcs	4 pcs	\$8.62/pcs	\$34.48
									APR 28 2020			
18	207951	RBEL135M-2905-101-13	RBEL135M-2905-101 Rev 9	Motor Clamp Outsource process-Anodize per QSI017 4.1.10.1 -Issue PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed x4	-	5/6/20	4 pcs	0 pcs	4 pcs	\$5.72/pcs	\$22.88
									APR 28 2020			



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PURCHASE ORDER POHB046305



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
19	208307	D4838-1	D4838 Rev A	Upper Cutter Body, LH : Certificate of Conformity only Issue P/O: _____ ATG, Hard Black Anodize and Prime as per Dwg D4838-1 Rev. A	Firmed	-	5/6/20	12 pcs	0 pcs	12 pcs	\$10.54/pcs	\$126.48
20	208677	D4842-4	D4842 Rev B	Lower Cutter Body, RH : Certificate of Conformity only Issue P/O : _____ AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P- 23377 J TYPE I CLASS N; 1- 2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$10.54/pcs	\$63.24
21	205070	647.7611	647.7600 Rev N/C	Lower Deflector : Various STC's Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7600	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$12.34/pcs	\$98.72
22	208238	RBE105-14181W1-9	RBE105-14181W1 Rev 1	Drift -Issue P/O: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$5.72/pcs	\$34.32
23	208107	646.9910	646.9900 Rev nc1	Struts Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	5/6/20	30 pcs	0 pcs	30 pcs	\$13.69/pcs	\$410.70
24	209224	RBW6205G08451-3G	RBW6205G08451-3G Rev 2B	Puller Bolt Removal Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO: _____ ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Material; 6061 - Certificate of Conformity is required	Firmed	-	5/6/20	3 pcs	0 pcs	3 pcs	\$5.72/pcs	\$17.16

Grand Total: \$3,526.26

[Signature]



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PURCHASE ORDER
POHB046305



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/28/20 12:12 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920095

Date: 06-May-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
16 ea	Part: 647.1810 Rev: A Nose Door Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. ✓ Batch/Lot#: 5265778 Expiry Date: 08/21 Job: 27368 Line: 10 PO: POHB046305	DAL 40 9-89	
8 ea	Part: 649.5212 Rev: C Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. ✓ Batch/Lot#: 5265778 Expiry Date: 08/21 Job: 27374 Line: 16 PO: POHB046305		
25 ea	Part: 647.7913 Rev: A Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. ✓ Batch/Lot#: 5265778 Expiry Date: 08/21 Job: 27362 Line: 4 PO: POHB046305	RECEIVED MAY 06 2020 DART AEROSPACE LTD.	

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920095

Date: 06-May-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
13 ea	Part: 647.4114 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5265778 Job: 27364 PO: POHB046305	Rev: N/C	U
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: MAY 06 2020 Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.